# DULUX AcraTex 950 Roll On 00 Interior Fine Texture Roller Finish

**Product Overview**

DULUX AcraTex 950 Roll On 00 Interior texture coating is a non-granular, water based acrylic texture coatings for application to various interior substrates to provide a decorative high profile finish.

DULUX AcraTex 950 Roll On 00 Interior is a Made to Order Product, forward project planning and early notification of stock requirements is recommended.

**Features And Benefits**

- Water based
- Easy to texture
- Versatile application
- Easy Application, safe and economical clean-up.
- Range of texture profiles possible.
- Quick, efficient application with roller, spray and brush.

**Uses And Typical Specifications**

<table>
<thead>
<tr>
<th>Uses</th>
</tr>
</thead>
<tbody>
<tr>
<td>Use DULUX AcraTex 950 Roll On 00 Interior textured coatings where a highly decorative stipped finish is required on suitably prepared internal surfaces. DULUX AcraTex 950 Roll On 00 Interior is a low profile, non granular coating. For optimum performance topcoat with DULUX premium Interior products.</td>
</tr>
</tbody>
</table>

Version 5.0 of AcraTex datasheet AU31410 approved on Monday, 6 June 2016 2:19:07 AM (UTC)
Precautions And Limitations

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a MEMBRANE top coat. For ALL systems the Texture &/or Base Coat should be tinted in accordance with AcraTex Tint Guide to the specified top coat colour (or as a colour as close as possible to the specified colour as product and tint rules allow). IMPORTANT: Not all colours are suitable for exterior use. This product data sheets is to be read in conjunction with DULUX specification.

Ensure that you have adequate tinted stock to complete the job in one application. All material must be thoroughly cross-mix to ensure tint uniformity. It is recommended to hold a volume of finish material for future maintenance touch-ups.

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

All preparation and painting must conform to AS2311: The Painting of Buildings

At commencement of coating system application, to the substrate it shall be deemed that the Applicator has certified that the surface which the coating’s is to be applied to, is fit to receive the specified coating(s) system.

Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.

Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.

Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity

Allow longer times under cool, moist, or still conditions and or when applied at high film builds.

Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.

Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.

Application techniques should be adjusted to achieve the recommended DFT and finishing standard.

To avoid “Picture Framing” of texture topcoats “wet on wet” cutting in & coating technique is recommended or apply multiple coats thinning the first coat.

When using Bright Reds, Oranges, Blues and Yellows or where very light (or dark) colours are applied over highly contrasting colours an extra coat maybe required.

The coastal area is considered a marine environment and as such salt potentially can shorten the life of the coating systems. Care needs to be taken to wash down all areas twice. Once to remove surface contaminants, and raise salts to the surface and then secondly to remove these salts. Due to the locality, weather conditions and lag time between applications of the coating system it may require the need to wash again, between coats.

When the Applicator is preparing the site sample for approval he should advise the Project Superintendent if the substrate condition is not of sufficient standard to produce the specified finish.

Where possible avoid dark colours - these will give raise to much higher surface temperature that may cause addition thermal stress and cooling demand to the building envelope and/ or require extra engineering considerations (greater building costs).

Consult Dulux on the potential to use InfraCOOL Heat Reflective Coatings.

A DULUX warranty can be provided on request, when the FULL AcraTex system including a membrane topcoats is applied by a DULUX AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the DULUX AcraTex Specification Manual.

The dynamics of the substrate is outside the control of Dulux Australia and as such joint deformation or cracking is excluded from warranty terms.

Colour change is a natural part of a coating weathering and is excluded from warranty terms

Refer warranty document for full terms and conditions.

CEMENT RENDERS PRODUCE FINE CRACKS DURING DRYING AND CONTINUE TO CRACK & MOVE WITH VARIATIONS IN TEMPERATURE. FOR ENHANCED PERFORMANCE USE A HIGH BUILD ELASTOMERIC (FLEXIBLE) COATING.

DULUX RECOMMENDS THE USE OF DULUX ACRASHIELD ADVANCE.

Fungi and Algae can exist on virtually any surface (even glass) provided the right conditions for growth are met.

Visible growth on painted surfaces is typically caused by contaminents present together with the presence of high enough levels of moisture to support growth. Agents in paints become ineffective where they cannot “touch” the growth source (eg where growth emanates from deposits on the film).

Additionally the active agents are “consumed” in the process such that protection is time limited where conditions support ongoing growth performance is greatly improved with the inclusion of a membrane Top coat like Dulux Acrashield AcraShield Advance, Elastomeric 201 or Acraskin.


The exterior texture coatings should be cleaned on a regular basis. This will help maintain your overall aesthetic appearance and preserve your AcraTex Texture coating system. Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux Acratex Care & Maintenance Guide. Refer http://www.dulux.com.au/specifier/our-brands/dulux-acratex/acratex-care-and-maintenance

SURFACTANT LEACHING FROM EXTERIOR WATER-BASED COATINGS

Occasionally amber, clear or white spots/streaks are seen on a newly painted surface within the first few weeks after application. They usually appear after light rain or overnight dew and generally located in sheltered areas or areas with limited sun exposure. Under normal conditions surfactant contained in the tinted paint colour is slowly leached to the surface and washed away by rain leaving no trace and is a normal part of drying of any exterior water-based paint. Under certain atmospheric conditions and these surfactants leach or migrate to the paint surface, is concentrated forms and leaves clear or white deposits upon drying. These conditions include cool or humid weather or painting cold substrate and in most cases these marks on the wall surfaces are more noticeable on dark colours, such as brown or other greens, etc.. The clear/white surfactants that have migrated to the white surface areas will cause no down grading nor performance changes or long term durability concerns of the paint films integrity and unfortunately have become an appearance issue instead.

They easily removed from the paint film within a week or so of their appearance by washing with warm water & commercial grade detergent or via Nifti or Spray’n’Wipe followed by rinsing with fresh clean water.

Under severe conditions they may reappear once or twice until all the surfactant has been removed. It will be less noticeable each time, and can be removed in the same manner as before. Refer http://www.dulux.com.au/pdf/tech-advice/DLX_TECH_Leaching.pdf
Performance Guide

<table>
<thead>
<tr>
<th>Weather</th>
<th>Designed for interior use only. Not recommended for exterior use</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solvent</td>
<td>Resists alcohol and aliphatic hydrocarbons. Sensitive to strong solvents.</td>
</tr>
<tr>
<td>Alkali</td>
<td>Slight softening with dilute alkali.</td>
</tr>
<tr>
<td>Heat Resistance</td>
<td>Up to 90°C (dry).</td>
</tr>
<tr>
<td>Abrasion</td>
<td>Good abrasion resistance especially when topcoated.</td>
</tr>
</tbody>
</table>

Typical Properties

| V.O.C Content | < 50 g/L untinted | Clean Up | Clean up water | Clean all equipment with water after use. |

Application Method

<table>
<thead>
<tr>
<th>Application Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Spray</td>
</tr>
<tr>
<td>Roller</td>
</tr>
<tr>
<td>Hopper Gun</td>
</tr>
</tbody>
</table>

Application Conditions

<table>
<thead>
<tr>
<th>Application Method</th>
<th>Solids By Volume</th>
<th>Min</th>
<th>Max</th>
<th>Recommended</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wet Film Per Coat (microns)</td>
<td>605</td>
<td>789</td>
<td>684</td>
<td></td>
</tr>
<tr>
<td>Dry Film Per Coat (microns)</td>
<td>230</td>
<td>300</td>
<td>260</td>
<td></td>
</tr>
<tr>
<td>Recoat Time (min)</td>
<td>24Hours</td>
<td>NA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Theoretical Spread Rate (m²/L)</td>
<td>1.7</td>
<td>1.3</td>
<td>1.5</td>
<td></td>
</tr>
</tbody>
</table>

Application Guide

Surface Preparation

- All surfaces must be cured, clean, sound and free of all contaminants such as forms oils, release agents & mortar splashes. Surface imperfections, misalignments & protrusions must be levelled, patched & completely flush to surrounding surfaces. Metal, tie wire etc on surface must be removed or treated against corrosion. Apply DULUX premium primer, sealer or undercoat relevant to Dulux substrate guidelines. Ensure that it is cured completely and covers the substrate evenly.

- Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

All preparation and painting must conform to AS2311: The Painting of Buildings
Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.
Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.
Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity
Allow longer times under cool, moist, or still conditions and or when applied at high film builds. Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate. Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.

When using Bright Reds, Oranges, Blues and Yellows or where very light (or dark) colours are applied over highly contrasting colours an extra coat maybe required.
Dulux recommend full coating systems including a top coat. For ALL systems the Texture &/or Base Coat should be tinted in accordance with AcraTex Tint Guide to the specified membrane top coat colour (or a colour as close as possible to the specified colour as product and tint rules allow). Application techniques should be adjusted to achieve the recommended DFT and finishing standard.

To avoid "Picture Framing" of texture topcoats "wet on wet" cutting in & coating technique is recommended or apply multiple coats thinning the first coat.
At Commencement of coating system application to the substrate it shall be deemed that the Applicator has certified that the surface which it is to be applied to is fit to receive the specified coating(s) system.

When the Applicator is preparing the site sample for approval he should advise the Project Superintendent if the substrate condition is not of sufficient standard to produce the specified finish.

Where possible avoid dark colours - these will give raise to much higher surface temperature that may cause addition thermal stress and cooling demand to the building envelope and/or require extra engineering considerations (greater building costs).
Consult Dulux on the potential to use InfraCOOL Heat Reflective Coatings that will keep the surface cooler “like for like” colour.

Glancing light
Joints and panel deformation may be clearly evident under glancing light, casting visible shadows of the minute and uneven projections of the joints. Glancing light is light that is nearly parallel to the surface of the wall and casts visible shadows and uneven projections of the joints. Just like rendered masonry/ Jointed system any uneven projections will be highlighted and as such are outside the control / scope of this specification. Refer http://www.dulux.com.au/pdf/tech-advice/DLX_TECH_Glancing-Light.pdf

The coastal area is considered a marine environment and as such salt potentially can shorten the life of the coating systems. Care needs to be taken to wash down all areas twice. Once to remove surface contaminants, and raise salts to the surface and then secondly to remove these salts. Due to the locality, weather conditions and lag time between applications of the coating system it may require the need to wash again, between coats.
This specification is to be read in conjunction with DULUX product data sheets
A DULUX warranty can be provided on request, when the FULL AcraTex system including a membrane topcoat/s is applied by a DULUX
AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in
the DULUX AcraTex Specification Manual.
The dynamics of the substrate is outside the control of Dulux Australia and as such joint deformation or cracking is excluded from
warranty terms. Colour change is a natural part of a coating weathering and is excluded from warranty terms
Refer warranty document for full terms and conditions.

Fungi and Algae can exist on virtually any surface (even glass) provided the right conditions for growth are met.
Visible growth on painted surfaces is typically caused by contaminants present together with the presence of high enough levels of
moisture to support growth.
Agents in paints become ineffective where they cannot “touch” the growth source (eg where growth emanates from deposits on the
film). Additionally the active agents are “consumed” in the process such that protection is time limited where conditions support ongoing
growth performance is greatly improved with the inclusion of a membrane Top coat like AcraShield, Elastomeric 201 or AcraSkin.

The exterior texture coatings should be cleaned on a regular basis. This will help maintain your overall aesthetic appearance and preserve
your AcraTex Texture coating system. Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux
AcraTex Care & Maintenance Guide

When using this specification, the Applicator shall maintain records in accordance with AS 3894 Parts 10, 11 and 12 and others as
required by the Project Manager. These records shall be made available for inspection at any time by the Project Manager or authorised
representative and submitted to the Principal Contractor upon completion of work.

When using this specification, the Applicator shall maintain records in accordance with AS 3894 Parts 10, 11 and 12 and others as
required by the Project Manager. These records shall be made available for inspection at any time by the Project Manager or authorised
representative and submitted to the Principal Contractor upon completion of work.

SURFACTANT LEACHING FROM EXTERIOR WATER-BASED COATINGS
Occasionally amber, clear or white spots/streaks are seen on a newly painted surface within the first few weeks after application. They
usually appear after light rain or overnight dew and generally located in sheltered areas or areas with limited sun exposure. Under normal
conditions surfactant contained in the tinted paint colour is slowly leached to the surface and washed away by rain leaving no trace and
is a normal part of drying of any exterior water-based paint. Under certain atmospheric conditions and these surfactants leach or migrate
to the paint surface, is concentrated forms and leaves clear or white deposits upon drying. These conditions include cool or humid
weather or painting cold substrate and in most cases these marks on the wall surfaces are more noticeable on dark colours, such as
browns or dark greens, etc.
The clear/white surfactants that have migrated to the wall surface areas will cause no down grading nor performance changes or long
term durability concerns of the paint films integrity and unfortunately have become an appearance issue instead.
They easily removed from the paint film within a week or so of their appearance by washing with warm water & commercial grade
detergent or via Nifti or Spray’n’Wipe followed by rinsing with fresh clean water.
Under severe conditions they may reappear once or twice until all the surfactant has been removed. It will be less noticeable each time,
and can be removed in the same manner as before. Refer http://www.dulux.com.au/pdf/tech-advice/DLX_TECH_Leaching.pdf

<table>
<thead>
<tr>
<th>Application Procedure And Equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed application instructions. 00 Interior Grade: Low profile by regular texture roller at 1.53 sq.m/l, high profile by coarse texture roller at 1.3sq.m/l, stucco by regular texture roller/steel trowel at 1.25 sq.m/l, stipple by spray - hopper gun at 1.7 sq.m/l. • Texture Roller or Hopper Gun</td>
</tr>
</tbody>
</table>

**Health And Safety**

<table>
<thead>
<tr>
<th>MSDS Number</th>
<th>Using Safety Precautions</th>
<th>Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>21853</td>
<td>Wear eye protection</td>
<td>Scatter to eye may cause eye irritation. For detailed information refer to current Material Safety Data Sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation. For detailed information refer to current Material Safety Data Sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation.</td>
</tr>
</tbody>
</table>

In the case of emergency, please call 1800 033 111
### Transport And Storage

<table>
<thead>
<tr>
<th>Pack A</th>
<th>194-20810</th>
<th>Shipment Name</th>
<th>Not dangerous goods.; No special transport requirements.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td></td>
<td>Weight</td>
<td></td>
</tr>
<tr>
<td>15 Litre</td>
<td></td>
<td>25 Kg</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>NA</td>
<td>UN Number</td>
<td>NA</td>
</tr>
<tr>
<td>Dangerous Goods Class</td>
<td>NA</td>
<td>Package Group</td>
<td>NA</td>
</tr>
</tbody>
</table>

### Images

[Images]

---

**Disclaimer**

Dulux, Selleys and Other marks followed by ® are registered trademarks. Marks followed by the symbol ™ are trademarks.

The data provided within the DuSpec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

DISCLAIMER: Any advice, recommendation, information, assistance or service provided by any of the divisions of DuluxGroup (Australia) Pty Ltd or its related entities (collectively, DuluxGroup) in relation to goods manufactured by it or their use and application is given in good faith and is believed by DuluxGroup to be appropriate and reliable. However, any advice, recommendation, information, assistance or service provided by DuluxGroup is provided without liability or responsibility PROVIDED THAT the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon DuluxGroup by any condition or warranty implied by Commonwealth, State or Territory Act or ordinance void or prohibiting such exclusion limitation or modification. Coating/product systems can be expected to perform as indicated on the DuSpec Spec Sheet so long as applications and application procedures of the individual products are followed as recommended on the appropriate Product data Sheet. “DuluxGroup” “Dulux” “Selleys” “Berger” “Berger Gold Label” “Hadrian” “Walpamur” “Levene” “AcraTex” and Other marks followed by ® are registered trademarks of DuluxGroup (Australia) Pty Ltd ABN 67 000 049 427. Marks followed by the symbol ™ are trademarks.

Please note that this document is only valid for 60 days from the date of issue.

DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton, Victoria 3168 AU ABN 67 000 049 427